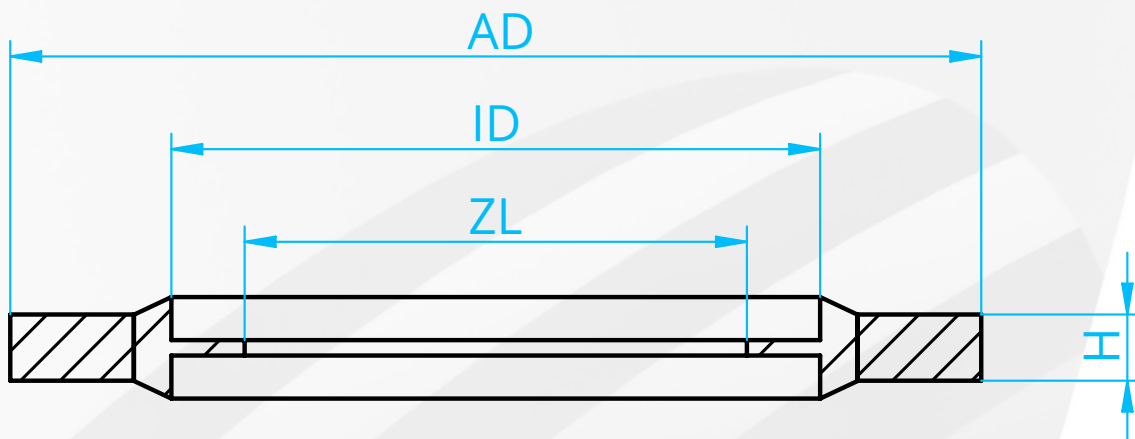


## BS 500 SC



| METRISCH | INCH | BSP | ZL    | TOL. ZL | ID    | TOL. ID | AD    | TOL. AD | H    | TOL. H |
|----------|------|-----|-------|---------|-------|---------|-------|---------|------|--------|
| M5       |      |     | 4,50  | ±0.20   | 5,70  | ±0.10   | 9,00  | +0.13   | 1,00 | ±0.10  |
| M5       |      |     | 4,50  | ±0.20   | 5,70  | ±0.10   | 10,00 | +0.13   | 1,00 | ±0.10  |
| M6       |      |     | 4,70  | ±0.20   | 6,70  | ±0.10   | 10,00 | +0.13   | 1,00 | ±0.10  |
| M6       |      |     | 4,70  | ±0.20   | 6,70  | ±0.10   | 11,00 | +0.13   | 1,00 | ±0.10  |
| M8       |      |     | 6,40  | ±0.20   | 8,70  | ±0.10   | 13,00 | +0.13   | 1,00 | ±0.10  |
| M8       |      |     | 6,40  | ±0.20   | 8,70  | ±0.10   | 14,00 | +0.13   | 1,00 | ±0.10  |
| M10      |      |     | 8,05  | ±0.20   | 10,70 | ±0.10   | 16,00 | +0.13   | 1,50 | ±0.10  |
| M10      |      |     | 8,05  | ±0.20   | 10,70 | ±0.10   | 18,00 | +0.13   | 1,50 | ±0.10  |
| M12      |      |     | 9,73  | ±0.20   | 12,70 | ±0.10   | 18,00 | +0.13   | 1,50 | ±0.10  |
| M12      |      |     | 9,73  | ±0.20   | 12,70 | ±0.10   | 19,00 | +0.13   | 1,50 | ±0.10  |
| M12      |      |     | 9,73  | ±0.20   | 12,70 | ±0.10   | 20,00 | +0.13   | 1,50 | ±0.10  |
| M14      |      |     | 11,38 | ±0.20   | 14,70 | ±0.10   | 22,00 | +0.13   | 1,50 | ±0.10  |
| M16      |      |     | 13,41 | ±0.20   | 16,70 | ±0.10   | 24,00 | +0.13   | 1,50 | ±0.10  |
| M18      |      |     | 14,76 | ±0.20   | 18,70 | ±0.10   | 26,00 | +0.13   | 1,50 | ±0.10  |
| M20      |      |     | 16,76 | ±0.20   | 20,70 | ±0.10   | 28,00 | +0.13   | 1,50 | ±0.10  |
| M22      |      |     | 18,74 | ±0.20   | 22,70 | ±0.10   | 30,00 | +0.13   | 2,00 | ±0.10  |
| M24      |      |     | 20,11 | ±0.20   | 24,70 | ±0.10   | 32,00 | +0.13   | 2,00 | ±0.10  |
| M26      |      |     | 22,30 | ±0.20   | 26,70 | ±0.10   | 35,00 | +0.13   | 2,00 | ±0.10  |
| M27      |      |     | 23,30 | ±0.20   | 27,20 | ±0.10   | 36,00 | +0.13   | 2,00 | ±0.10  |
| M30      |      |     | 25,70 | ±0.20   | 31,00 | ±0.10   | 39,00 | +0.13   | 2,00 | ±0.10  |
| M33      |      |     | 28,70 | ±0.20   | 33,70 | ±0.10   | 42,00 | +0.13   | 2,00 | ±0.10  |

## BS 500 SC

| METRISCH | INCH  | BSP   | ZL    | TOL. ZL | ID    | TOL. ID | AD    | TOL. AD | H    | TOL. H |
|----------|-------|-------|-------|---------|-------|---------|-------|---------|------|--------|
| M36      |       |       | 31,10 | ±0.20   | 36,70 | ±0.10   | 46,00 | +0.13   | 2,00 | ±0.10  |
| M32      |       |       | 31,80 | ±0.20   | 32,70 | ±0.10   | 40,00 | +0.13   | 2,00 | ±0.10  |
| M42      |       |       | 36,50 | ±0.20   | 42,70 | ±0.10   | 53,00 | +0.13   | 2,00 | ±0.10  |
|          |       | 1/8   | 8,26  | ±0.20   | 10,37 | ±0.10   | 15,88 | +0.13   | 2,00 | ±0.10  |
|          |       | 1/8   | 8,56  | ±0.20   | 10,37 | ±0.10   | 15,88 | +0.13   | 2,00 | ±0.10  |
|          |       | 1/4   | 11,18 | ±0.20   | 13,74 | ±0.10   | 20,57 | +0.13   | 2,00 | ±0.10  |
|          |       | 1/4   | 11,45 | ±0.20   | 13,74 | ±0.10   | 20,57 | +0.13   | 2,00 | ±0.10  |
|          | 5/8   |       | 12,90 | ±0.20   | 16,51 | ±0.10   | 25,40 | +0.13   | 2,00 | ±0.10  |
|          |       | 3/8   | 14,76 | ±0.20   | 17,28 | ±0.10   | 23,80 | +0.13   | 2,00 | ±0.10  |
|          |       | 3/8   | 14,96 | ±0.20   | 17,28 | ±0.10   | 23,80 | +0.13   | 2,00 | ±0.10  |
|          | 11/16 |       | 14,50 | ±0.20   | 18,16 | ±0.10   | 25,40 | +0.13   | 2,50 | ±0.10  |
|          |       | 1/2   | 18,24 | ±0.20   | 21,54 | ±0.10   | 28,58 | +0.13   | 2,50 | ±0.10  |
|          |       | 1/2   | 18,64 | ±0.20   | 21,54 | ±0.10   | 28,58 | +0.13   | 2,50 | ±0.10  |
|          |       | 5/8   | 20,27 | ±0.20   | 23,49 | ±0.10   | 31,75 | +0.13   | 2,50 | ±0.10  |
|          |       | 3/4   | 24,13 | ±0.20   | 27,05 | ±0.10   | 34,93 | +0.13   | 2,50 | ±0.10  |
|          |       | 3/4   | 23,83 | ±0.20   | 27,05 | ±0.10   | 34,93 | +0.13   | 2,50 | ±0.10  |
|          |       | 7/8   | 27,51 | ±0.20   | 30,81 | ±0.10   | 38,10 | +0.13   | 2,50 | ±0.10  |
|          |       | 1     | 29,92 | ±0.20   | 33,89 | ±0.10   | 42,80 | +0.13   | 2,50 | ±0.10  |
|          |       | 1     | 29,92 | ±0.20   | 33,89 | ±0.10   | 42,80 | +0.13   | 3,20 | ±0.10  |
|          |       | 1 1/4 | 38,45 | ±0.20   | 42,93 | ±0.10   | 52,38 | +0.13   | 2,50 | ±0.10  |
|          |       | 1 1/4 | 38,45 | ±0.20   | 42,93 | ±0.10   | 52,38 | +0.13   | 3,20 | ±0.10  |
|          |       | 1 1/4 | 44,45 | ±0.20   | 48,44 | ±0.10   | 58,60 | +0.13   | 2,50 | ±0.10  |
|          |       | 1 1/4 | 44,45 | ±0.20   | 48,44 | ±0.10   | 58,60 | +0.13   | 3,20 | ±0.10  |
|          |       | 1 3/4 | 50,42 | ±0.20   | 54,89 | ±0.10   | 69,85 | +0.13   | 3,20 | ±0.10  |
|          |       | 2     | 56,26 | ±0.20   | 60,58 | ±0.10   | 73,03 | +0.13   | 2,50 | ±0.10  |
|          |       | 2     | 56,26 | ±0.20   | 60,58 | ±0.10   | 73,03 | +0.13   | 3,20 | ±0.10  |
|          |       | 2 1/4 | 62,36 | ±0.20   | 66,68 | ±0.10   | 79,50 | +0.13   | 3,20 | ±0.10  |
|          |       | 2 1/2 | 71,50 | ±0.20   | 76,08 | ±0.10   | 90,17 | +0.13   | 3,20 | ±0.10  |